

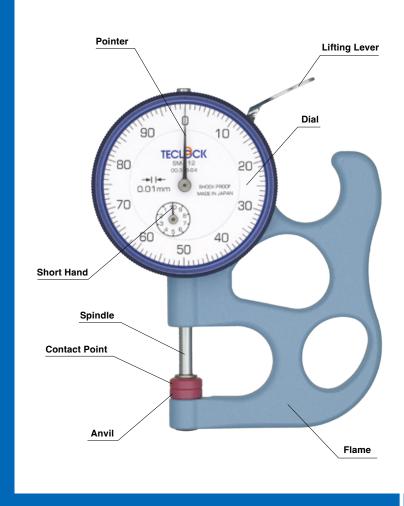
## **Thickness Gauge**

High-precision measurement for papers, films and parts thickness

Dial Indicator is used by being fitted to jig etc., while thickness gauge is held with our hand. Holding work piece between stylus and anvil, read the value directly. Contact point moves to upward when lifting lever is pressed down, and contact point returns to "zero" when it is released. As operation is easy, it can measure for a short period compared with micrometer. There are 2 kinds of Dial 0.01mm, 0.001mm for both analog and digital. The stroke depends on size of work piece and a model is available to measure maximum thickness up to 50mm. This can be used for various thickness measurement such as paper, hair, rubber plate metal tube small molded components.



Measuring metal work piece. The photo shows 5.98mm.



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## **Dial Thickness Gauge**

- Suitable for measuring thickness and diameter of metal, lens, rubber, plastic, paper, felt, hair and pearl etc. In actual dimension.
- Ceramic contact point and anvil feature are superior for anti-abrasion and dust. In addition, there are steel FE type and AT type which rarely adheres with adhesion tape.
- As to shape of contact point and anvil, there are standard type and other various kinds.



All SM series equips ceramic contact point and anvils.

#### SM-112

#### Standard type

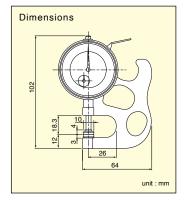
·Graduation 0.01mm ·Measuring Range 10mm

SM-112P (Direct Reading Graduation)



1.17mm reading example





#### Specifications SM-112 Series

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Model	Graduation (mm)	Measuring Range (mm)	Indication Error(µm)	Parallelism (μm)	Dial Reading			Anvil Form (mm)	Weight (g)			
SM-112	0.01	10	±15	5	0-50-100	2.5 or less	φ10 Flat	φ10 Flat	150			
SM-112LS	0.01	10	±15	_	0-50-100	2.5 or less	φ3.2 Ball	φ10 Flat	150			
SM-112LW	0.01	10	±15	_	0-50-100	2.5 or less	φ3.2 Ball	φ3.2 Ball	150			
SM-112-3A	0.01	10	±15	5	0-50-100	2.5 or less	φ5 Flat	φ5 Flat	150			
SM-112-80g	0.01	10	±15	5	0-50-100	Stop Point Measuring Forced 0.8±0.05	φ10 Flat	φ10 Flat	150			
SM-112P	0.01	10	±15	5	0-0.5-1	2.5 or less	φ10 Flat	φ10 Flat	150			
SM-112FE	0.01	10	±15	5	0-50-100	2.5 or less	φ10 Flat	φ10 Flat	150			
SM-112AT	0.01	10	±15	8	0-50-100	0.8 or less	φ10 Flat	φ10 Flat	150			
SM-112D	0.01	10	±15	5	0-50-100	2.5 or less	φ10 Flat	φ10 Flat	155			

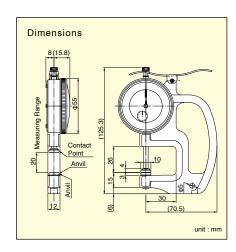
LS, LW, 3A For more information please refer to P77.



#### SM-528

Measurement of up to 20mm thick

·Graduation 0.01mm ·Measuring Range 20mm ·Ceramic Contact Point and Anvil



#### Specifications SM-528 Series

Model	Graduation (mm)	Measuring Range (mm)	Indication Error(µm)	Parallelism (μm)	Dial Reading			Anvil Form (mm)	Weight (g)
SM-528	0.01	20	±20	5	0-50-100	3.5 or less	φ10 Flat	φ10 Flat	180
SM-528LS	0.01	20	±20	_	0-50-100	3.5 or less	φ3.2 Ball	φ10 Flat	180
SM-528LW	0.01	20	±20	-	0-50-100	3.5 or less	φ3.2 Ball	φ3.2 Ball	180
SM-528-3A	0.01	20	±20	5	0-50-100	3.5 or less	φ5 Flat	φ5 Flat	180
SM-528-80g	0.01	20	±20	5	0-50-100	Stop Point Measuring Forced 0.8±0.05	φ10 Flat	φ10 Flat	180
SM-528FE	0.01	20	±20	5	0-50-100	3.5 or less	φ10 Flat	φ10 Flat	180



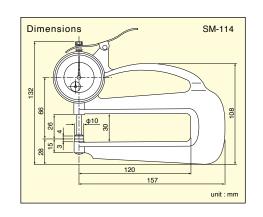
SM-124



#### SM-114

#### Insertion Depth 120mm

·Graduation 0.01mm ·Measuring Range 10mm ·Ceramic Contact Point and Anvil



#### SM-124

#### Medium size Thickness Gauge

- ·Graduation 0.01mm ·Measuring Range 20mm ·Ceramic Contact Point and Anvil
- 120 120

157

Dimensions

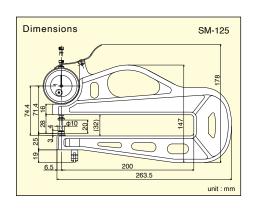
#### SM-125

Large size Thickness Gauge

·Graduation 0.01mm ·Measuring Range 20mm ·Ceramic Contact Point and Anvil with Stand



This stand is standard accessories.



#### Specifications

#### SM-114 Series

Model	Graduation (mm)	Measuring Range(mm)	Indication Error(μm)	Parallelism (µm)	Dial Reading	Measuring Force (N)	Contact Point Form(mm)	Anvil Form (mm)	Weight (g)
SM-114	0.01	10	±15	5	0-50-100	2.5 or less	φ10 Flat	φ10 Flat	250
SM-114LS	0.01	10	±15	_	0-50-100	2.5 or less	ф3.2 Ball	φ10 Flat	250
SM-114LW	0.01	10	±15	-	0-50-100	2.5 or less	ф3.2 Ball	φ3.2 Ball	250
SM-114P	0.01	10	±15	5	0-0.5-1	2.5 or less	φ10 Flat	φ10 Flat	250

#### SM-124 Series

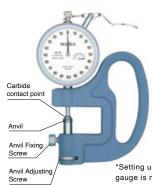
LS, LW, 3A For more information please refer to P77.

LS, LW, 3A For more information please refer to P77.

Model	Graduation (mm)	Measuring Range(mm)	Indication Error(μm)	Parallelism (µm)	Dial Reading	Measuring Force (N)	Contact Point Form(mm)	Anvil Form (mm)	Weight (g)
SM-124	0.01	20	±20	5	0-50-100	3.5 or less	φ10 Flat	φ10 Flat	250
SM-124LS	0.01	20	±20	_	0-50-100	3.5 or less	ф3.2 Ball	φ10 Flat	250
SM-124LW	0.01	20	±20	_	0-50-100	3.5 or less	φ3.2 Ball	φ3.2 Ball	250

#### SM-125 Series

OW 123 OCH	<u>C3</u>								
Model	Graduation (mm)	Measuring Range(mm)	Indication Error(µm)	Parallelism (µm)	Dial Reading	Measuring Force (N)	Contact Point Form(mm)	Anvil Form (mm)	Weight (g)
SM-125	0.01	20	±20	5	0-50-100	3.5 or less	φ10 Flat	φ10 Flat	625
SM-125LS	0.01	20	±20	_	0-50-100	3.5 or less	ф3.2 Ball	φ10 Flat	625
SM-125I W	0.01	20	+20	_	0-50-100	3.5 or less	ф3 2 Ball	φ3.2 Ball	625



#### SM-1201

#### Symmetrical Dial

·Graduation 0.001mm ·Measuring Range 10mm ·Indication Range 1mm (Lifting Anvil)

·Contact Point, Anvil = Solid Carbide

Setting up standard point with block gauge is necessary to measure thickness 1mm and over.



#### SM-1201L

Continuous Dial

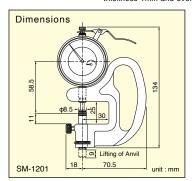
Graduation 0.001mm Measuring Range 1mm Contact Point, Anvil = Ceramic

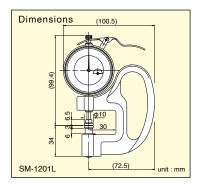


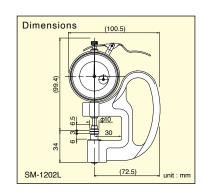
#### SM-1202L

·Graduation 0.001mm Measuring Range 2mm

·Contact Point, Anvil = Ceramic







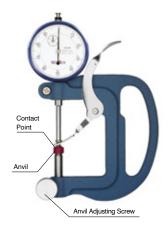
SM-1201 Series Specifications

Model	Graduation (mm)	Measuring Range(mm)	Indication Error(µm)	Parallelism (µm)	Dial Reading	Measuring Force(N)	Contact Point Form(mm)	Anvil Form (mm)	Weight (g)
SM-1201	0.001	10	±3	3	0-100-0	1.5 or less	φ8.5 Flat (Carbide)	φ8.5 Flat (Carbide)	440
SM-1201LS	0.001	10	±3	_	0-100-0	1.5 or less	φ3 Ball (Carbide)	φ8.5 Flat (Carbide)	440
SM-1201LW	0.001	10	±3	_	0-100-0	1.5 or less	φ3 Ball (Carbide)	ф3 Ball (Carbide)	440
SM-1201L	0.001	1(3)*	±3	3	0-100-200	1.5 or less	φ10 Flat (Ceramic)	φ10 Flat (Ceramic)	420
SM-1202L	0.001	2(2)*	±5	3	0-100-200	1.5 or less	φ10 Flat (Ceramic)	φ10 Flat (Ceramic)	420

\* ( ) is a free-stroke.

LS, LW, 3A For more information please refer to P77.

Dimensions



#### SM-130

By the lifting of the anvil, can be measured 0~50mm

·Graduation 0.01mm ·Measuring Range 50mm ·Indication Range 30mm (Lifting Anvil)

·Upward Shockproof Contact Point, Anvil = Ceramic

\*Setting up standard point with block gauge is necessary to measure

#### Specifications SM-130 Series

	Model	Graduation (mm)	Measuring Range (mm)	Indication Error (µm)	Parallelism (µm)	Dial Reading	Measuring Force (N)	Contact Point Form (mm)	Anvil Form (mm)	Weight (g)
-	SM-130	0.01	50	±25	5	±0-50-100	2.2 or less	φ10 Flat	φ10 Flat	620
	SM-130LS	0.01	50	±25	-	±0-50-100	2.2 or less	φ3.2 Ball	φ10 Flat	620
	SM-130LW	0.01	50	±25	_	±0-50-100	2.2 or less	φ3.2 Ball	φ3.2 Ball	620

LS, LW, 3A For more information please refer to P77.

## **Dial Swift Gauge**

Push top point down and nip work piece for measurement.

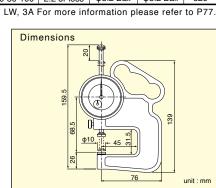


#### SFM-627

·Graduation 0.01mm ·Measuring Range 20mm

·Upward Shockproof ·Contact Point, Anvil = Ceramic

Model	Graduation (mm)	Measuring Range (mm)	Indication Error(µm)	Parallelism (µm)	Dial Reading	Contact Point Form(mm)	Anvil Form (mm)	Weight (g)
SFM-627	0.01	20	±20	5	0-50-100	φ10 Flat	φ10 Flat	240



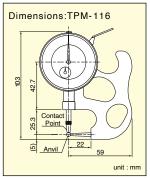
## **Dial Pipe Gauge**





#### **TPM-116**

- \*Suitable for measuring thickness of pipe and curved plate etc. Radial thickness can be measured up to minimum diameter  $\phi$  3.5mm.
- ·Graduation 0.01mm ·Measuring Range 10mm
- ·Upward Shockproof Anvil fixed type



Edge of point ¢2.5mm Flat

Ball Anvil φ3.5mm

The special order if the following hole diameter \$4.5mm.



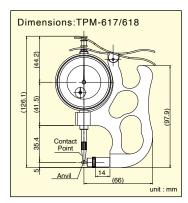
#### **TPM-617**

- ·Graduation 0.01mm ·Measuring Range 10mm
- ·Anvil replaceable type (Φ0.5,Φ1.0,Φ2.0mm)



#### **TPM-618**

- ·Graduation 0.01mm ·Measuring Range 10mm
- ·Anvil replaceable type (option)



Relation between Anvil diameter and Work inserting depth

Anvil dia.	Depth	Anvil dia.	Depth
ф0.5	2	ф5.0	8
ф1.0	3	ф7.0	8
ф2.0	3	ф10.0	8

unit : mn

#### Specifications

Model	Graduation (mm)	Measuring Range (mm)	Indication Error(µm)	Parallelism (µm)	Dial Reading	Measuring Force(N)	Contact Point Form (mm)	Anvil Form (mm)	Weight (g)
TPM-116	0.01	10	±15	_	0-50-100	2.3 or less	φ2.5 Flat	ф3.5 Ball	145
TPM-617	0.01	10	±15	_	0-50-100	1.5 or less	φ1.6 Ball	φ0.5,1.0,2.0 replaceable	190
TPM-618	0.01	10	±15	_	0-50-100	1.5 or less	φ1.6 Ball	φ5.0 (φ7.0,10.0) replaceable*	195

\*Anvils of φ7 and φ10.0 are optional.

## **Digital Pipe Gauge**



#### **TPD-617A**

- ·Resolution 0.01mm
- ·Anvil replaceable type



#### **TPD-618A**

- ·Resolution 0.01mm ·Measuring Range 12mm
- ·Anvil replaceable type (option)

# Dimensions:TPD-617A/618A

Relation between Anvil diameter and Work inserting depth

Anvil dia.	Depth	Anvil dia.	Depth
ф0.5	2mm	ф5.0	8mm
ф1.0	3mm	ф7.0	8mm
ф2.0	3mm	ф10.0	8mm

unit : mm

Model	Graduation (mm)	Measuring Range(mm)	Indication Error(μm)	Parallelism (µm)	Measuring Force(N)	Contact Point Form(mm)	Anvil Form (mm)	Weight (g)
TPD-617A	0.01	12	±20	_	1.5	φ1.6 Ball	φ0.5,1.0,2.0 replaceable	255
TPD-618A	0.01	12	±20	_	1.5	φ1.6 Ball	φ5.0 (φ 7.0,10.0) replaceable*	260

## **Conventional Digital Thickness Gauge**

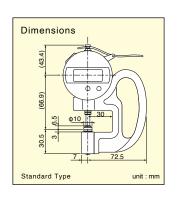
- · Digital display for error-free reading
- Measurement force cannot be changed.Low measurement force is required, check a standard type.



#### SMD-540S<sub>2</sub>

Insertion Depth 30mm Model

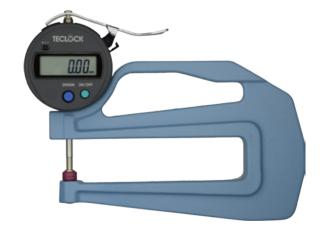
- ·Resolution 0.01mm
- ·Measuring Range 12mm ·Ceramic Contact Point and Anvil

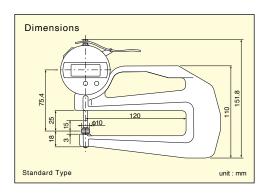


#### Specifications

Model	Resolution (mm)	Measuring Range(mm)	Indication Error (µm)	Parallelism (µm)	Measuring Force (N)	Contact Point Form(mm)	Anvil Form (mm)	Weight (g)
SMD-540S2	0.01	12	±20	5	2.0 or less	φ10 Flat	φ10 Flat	250
SMD-540S2-LS	0.01	12	±20	-	2.0 or less	φ3.2 Ball	φ10 Flat	250
SMD-540S2-LW	0.01	12	±20	_	2.0 or less	φ3.2 Ball	φ3.2 Ball	250
SMD-540S2-3A	0.01	12	±20	5	2.0 or less	φ5 Flat	φ5 Flat	250

LS, LW, 3A For more information, refer to P77.





#### SMD-550S<sub>2</sub>

Insertion Depth 120mm Model

Resolution 0.01mm Measuring Range 12mm
Ceramic Contact Point and Anvil

#### Specifications

Model	Resolution (mm)	Measuring Range(mm)	Indication Error (μm)	Parallelism (µm)	Measuring Force (N)	Contact Point Form(mm)	Anvil Form (mm)	Weight (g)
SMD-550S2	0.01	12	±20	5	2.0 or less	φ10 Flat	φ10 Flat	400
SMD-550S2-LS	0.01	12	±20	ı	2.0 or less	φ3.2 Ball	φ10 Flat	400
SMD-550S2-LW	0.01	12	±20	-	2.0 or less	φ3.2 Ball	φ3.2 Ball	400
SMD-550S2-3A	0.01	12	±20	5	2.0 or less	φ5 Flat	φ5 Flat	400

LS, LW, 3A For more information, refer to P77.

## **Standard Digital Thickness Gauge**



· 0.01mm and 0.001mm resolution are available.



#### **SMD-565A**

By the lifting of the anvil, can be measured 0-15mm

Resolution 0.001mm

Measuring Range 15mm

Indication Range 12mm
(Lifting of anvil)

Ceramic Contact Point and Anvil



#### **SMD-540A**

Insertion Depth 30mm Model

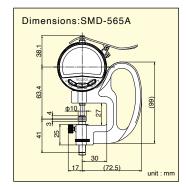
·Resolution 0.01mm ·Measuring Range 12mm ·Ceramic Contact Point and Anvil

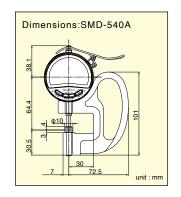


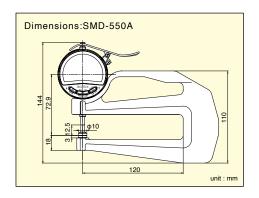
#### **SMD-550A**

Insertion Depth 120mm Model

·Resolution 0.01mm ·Measuring Range 12mm ·Ceramic Contact Point and Anvil







#### Specifications

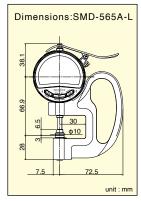
Model	Resolution (mm)	Measuring Range (mm) (): Indicating Range*1	Indication Error (µm)	Parallelism (μm)	Measuring Force (N)	Contact Point Form / Anvil Form(mm)	Weight (g)
SMD-540A	0.01	12	±20	5	1.0 or less	φ10 Flat	290
SMD-550A	0.01	12	±20	5	1.0 or less	φ10 Flat	440
SMD-565A	0.001	15(12)	±3	3	1.5 or less	φ10 Flat	470

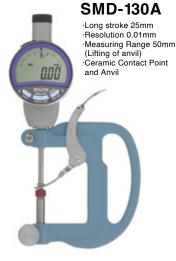
<sup>\*1</sup> Indicating value in ( ) is a measuring range of digital sensor.

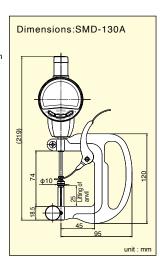
#### SMD-565A-L

- ·Conversional type without Anvil Adjustment
- Resolution 0.001mm
- ·Measuring Range 12mm ·Ceramic Contact Point and Anvil









Model	Resolution (mm)	Measuring Range (mm) (): Indicating Range*1	Indication Error (μm)	Parallelism (µm)	Measuring Force (N)	Contact Point Form / Anvil Form(mm)	Weight (g)
SMD-565A-L	0.001	12	±3	3	1.5 or less	φ10 Flat	415
SMD-130A	0.01	50(25)	±20	5	2.0 or less	φ10 Flat	610

## **Bluetooth Digital Thickness Gauge**



#### Ultra Light Compact Series

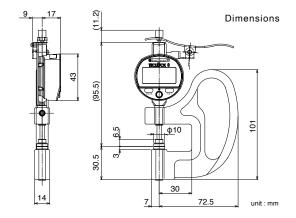


Ultra Light 176g



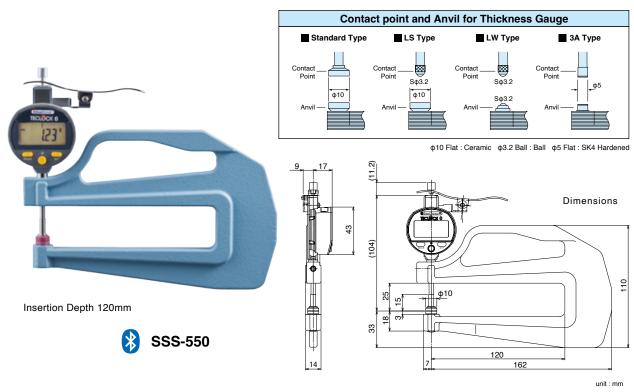
#### Features

- High precision measurement for papers, films and parts thickness.
- φ45mm Mini-Indicator.
- IP67.
- One-touch data sending to PC by built-in Bluetooth.
- Data management by SmartMeasure Lite (free).



#### Specifications

Model	Resolution (mm)	Measuring Range(mm)	Indication Error (µm)	Measuring Force(N)	Standard Contact Point(mm)	Anvil Form (mm)	Insertion Depth(mm)	Weight (g)
SMD-540	0.01	12	±20	1.2 or less	φ10 Flat	φ10 Flat	30	176
SMD-540-LS	0.01	12	±20	1.2 or less	φ3.2 Ball	φ10 Flat	30	176
SMD-540-LW	0.01	12	±20	1.2 or less	φ3.2 Ball	φ3.2 Ball	30	176
SMD-540-3A	0.01	12	±20	1.2 or less	φ5 Flat	φ5 Flat	30	176



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Model	Resolution (mm)	Measuring Range(mm)	Indication Error (μm)	Measuring Force(N)	Standard Contact Point(mm)	Anvil Form (mm)	Insertion Depth(mm)	Weight (g)
SSS-550	0.01	12	±20	1.2 or less	φ10 Flat	φ10 Flat	120	344
SSS-550-LS	0.01	12	±20	1.2 or less	ф3.2 Ball	φ10 Flat	120	344
SSS-550-LW	0.01	12	±20	1.2 or less	ф3.2 Ball	φ3.2 Ball	120	344
SSS-550-3A	0.01	12	±20	1.2 or less	φ5 Flat	φ5 Flat	120	344

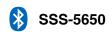


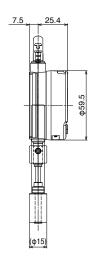
#### Standard Series

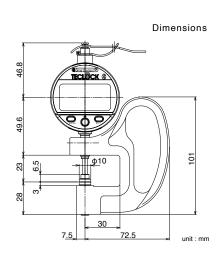
#### Features

- High precision measurement for papers, films and parts thickness.
- High resolution 1/1000mm.
- IP54.
- One-touch data sending to PC by built-in Bluetooth.
- Data management by SmartMeasure Lite (free).









#### Specifications

Model	Resolution (mm)	Measuring Range(mm)	Indication Error (μm)	Measuring Force(N)	Standard Contact Point(mm)	Anvil Form (mm)	Insertion Depth(mm)	Weight (g)
SSS-5650	0.001	12	±3	1.2 or less	φ10 Flat	φ10 Flat	30	380

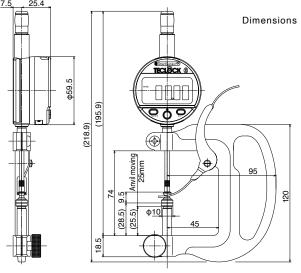
#### Long Stroke Model

Features

- High precision measurement for papers, films and parts thickness.
- Measuring Range 50mm , Indication Range 25mm(Lifting of anvil).
- IP54
- One-touch data sending to PC by built-in Bluetooth.
- Data management by SmartMeasure Lite (free).







unit : mm

Specifications \* Measuring Range: Indicating value in ( ) is a measuring range of digital sensor.

Model	Resolution (mm)	Measuring Range(mm)	Indication Error (µm)	Measuring Force(N)	Standard Contact Point(mm)	Anvil Form (mm)	Insertion Depth(mm)	Weight (g)
SSS-130	0.01	50(25)	±20	1.2 or less	φ10 Flat	φ10 Flat	45	543

### **Constant Pressured Thickness Measuring Instrument**

Thickness measuring method for tested piece for physical test such as rubber, heat plasticity Elastomer, plastic film, cloth, textile,leathers are ruled in detail by JIS or ISO. PG/PF series are digital type thickness measuring instrument in compliance with these major standard.

Stand type (fixed type) and frame type (handy type) are widely used for test & research dept., quality control dept. and manufacturing dept.

#### **Features**

- · Wide range of line-up complying with various standard of the field are available.
- High accuracy digital type with weight type for all the versions realizing stable static load, which is not got by analog type utilizing gears or springs.
- PG series uses micro-granite which is superior for abrasion resistance, chemical resistance, impact resistance in addition to high unstriated for measurable table. It can avoid scratches and stains for metal.
- Stainless steel is used for contact point and anvil (excluding partial model). Acid resistance, alkali proof, water resistance are improved.
- Power source is silver oxide batteries (SR-44) which is convenient to carry.
- · Contact point and measuring pressure can be changed. (However, it is not equivalent to standard)
- · Please refer to page 25 for specifications of each model.

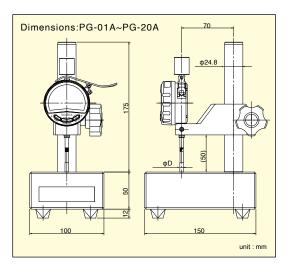
# PG Series stand type

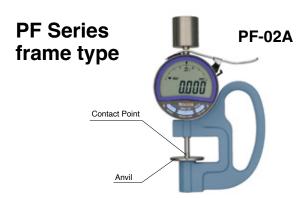
PG-20 is the thickness measuring instrument compliant with A Law for measuring thickness which is standardized in JIS K 6250 (ruled in physical test method general rule of rubber for vulcanized rubber and thermoplastic rubber.)

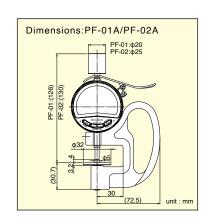
This is sheet block compatible type which can measure both thickness of test piece hardness IRHD below 35 and over 35 by this one unit.

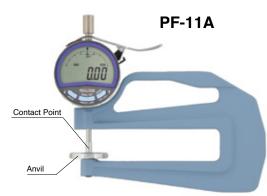
Contact point is diameter 5mm and pressure can be changed by only attaching and detaching weights.

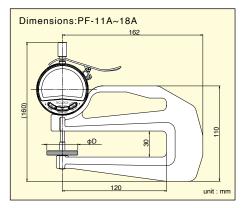














#### Specifications

Mo	del		Reference Standard	Resolution	Measuring	Load	Contact	
Stand- type	Frame- type	JIS	Measured Item	(mm)	Range (mm)	(Measuring Force)	Point φd (mm)	Measured Pressure
PG-01A	PF-01A	K6732-1996	Poly vinyl chloride films for agriculture	0.001	12	0.8N(80±5gf)	ф5	
		K6783-1994	Ethylene / vinyl acetate copolymer films for agriculture			1.22±0.14N (125±15gf)		
PG-02A	PF-02A	Z1702-1994	Polyethylene film for packaging	0.001	12	1226±147mN	ф5	
		Z1709-1995	Heat shrinkable plastic films for packaging	1		(125±15gf)		
	DE	K6400-1-2004	Flexible polyurethane foam			0.0001/07.0		
PG-11A	PF-11A	K6402-1976	Flexible polyurethane foam for garments	0.01	12	0.363N(37gf)	ф35.7	0.363kPa (3.7gf/cm²)
PG-12A	PF-12A	K6301-1995	Vulcanized rubber	0.01	12	0.785N(80gf)	ф5	
		K6404-2-3-1999	Rubber or plastics coated fabrics					10.115
PG-13A	PF-13A	K6328-1999	Rubber coated fabrics	0.01	12	0.785N(80gf)	ф10	10±1kPa
		K6250-2006	Rubber A method(less than 35 IRHD)					10±2kPa
PG-14A	PF-14A	L1086-2007	Fusible interlining fabrics (Nonwoven textile)	0.01	12	0.394N(40gf)	ф16	2kPa
DO 454	PF-15A	L1086-2007	Fusible interlining fabrics (Ordinary textile)	0.04	10	0.05N/(0.40f)		23.6kPa
PG-15A	PF-15A	L1096-1999	Woven fabrics (Ordinary textile)	0.01	12	2.35N(240gf)	ф11.3	23.5kPa (240gf/cm²)
		L1018-1999	Knitted fabrics (Ordinary knit)					0.7kPa (7gf/cm²)
PG-16A	PF-16A	L1086-2007	Fusible interlining fabrics (Ordinary knitting fabric)	0.01	12	0.343N(35gf)	ф25.2	0.7kPa
		L1096-1999	Woven fabrics (Crinose textile)					0.7kPa(7gf/cm²)
PG-17A	PF-17A	K6505-1995	Man-made upper material of shoes	0.01	12	3.854±0.098N (393gf±10gf)	ф10	49.03±1.177kPa (500±12gf/cm²)
		K6550-1994	Leathers	1		3.85±0.1N(390gf±10gf)		
PG-18A	PF-18A	K6250-2006	Rubber A method (35 IRHD or more)	0.01	13	0.431N(44±10gf)	ф5	(35 IRHD and over) 22±5kPa (2.24±0.51gf/mm²)
PC 20A	_	K6250-2006	Rubber A method for both (less than 35 IRHD, 35 IRHD or more)	0.01	13	0.196±0.038N (20±3.9gf)		(Less than 35 IRHD) 10±2kPa (1.02±0.20gf/mm
PG-20A	_	No∠50-2006		0.01	10	0.431±0.098N (44±10gf)	ф5	(35 IRHD and over) 22±5kPa (2.24±0.51gf/mm

Aluminium alloy is used for material of contact point (including anvil) of PG-11A and PF-11A. Contact point for other model are all stainless steel. PG-13 and PF-13 can be also used for IRHD below 35 of JIS K 6250 A law.

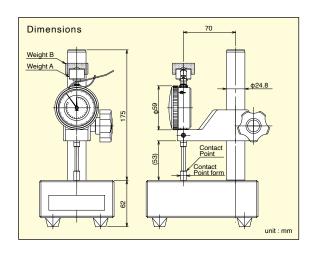
 PF series can be used by being fixed to stand (Option).



# Constant pressured thickness measuring instrument of the plate-cylindrical shape test piece (JIS K 6250 method A)

Hardness 35 for IRHD below-or more of vulcanized rubber.





Model	Less than 35 IRHD	35 IRHD and over	Graduatuon	Measuring Range	Contact Point Form
PGM-20-5	10±2kPa(20gf)	22±5kPa(44gf)	0.01mm	25mm	ф5mm
PGM-20-8	10±2kPa(51gf)	22±5kPa(113gf)	0.01mm	25mm	φ8mm

## **Bluetooth Digital Constant Pressured Thickness Gauge**



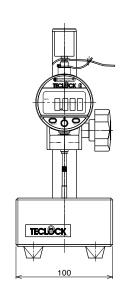
Dimensions

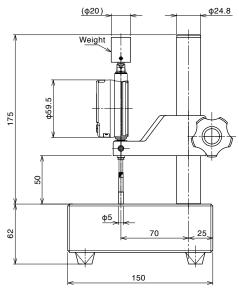


Features

- Wide range of line-up by JIS or ISO.
- HIgh accuracy digital type with weight type for stable static load.
- Uses micro-granite which is superior for abrasion resistance, chemical resistance and impact resistance in addition to high unstriated.
- Stainless steel is used for Contact point and Anvil.
- One-touch data sending to PC by built-in Bluetooth.
- Data management by SmartMeasure Lite (free).







unit : mm

Model	Reference Standard		Resolution	Measuring Range	Load	Contact Point Φd	Measured Pressure
	JIS	Measured Item	(mm)	(mm)	(Measuring Force)	(mm)	ivieasured Pressure
SSPG-01	K6732-1996	Poly vinyl chloride films for agriculture	0.001	12	0.8N(80±5gf)	ф5	
SSPG-02	K6783-1994	Ethylene / vinyl acetate copolymer films for agriculture		12	1.22±0.14 (125±15gf)	<b>4</b> 5	
	Z1702-1994	Polyethylene film for packaging	0.001		1226±147mN (125±15gf)	ф5	
	Z1709-1995	Heat shrinkable plastic films for packaging					
SSPG-11	K6400-1-2004	Flexible polyurethane foam		12	0.363N(37gf)	ф35.7	
	K6402-1976	Flexible polyurethane foam for garments	0.01				0.363kPa(3.7gf/cm²)
SSPG-12	K6301-1995	Vulcanized rubber	0.01	12	0.785N(80gf)	ф5	
SSPG-13	K6404-2-3-1999	Rubber or plastics coated fabrics	0.01	12	0.785N(80gf)	ф10	10.115
	K6328-1999	Rubber coated fabrics					10±1kPa
	K6250-2006	Rubber A method(less than 35 IRHD)					10±2kPa
SSPG-14	L1086-2007	Fusible interlining fabrics (Nonwoven textile)	0.01	12	0.394N(40gf)	ф16	2kPa
SSPG-15	L1086-2007	Fusible interlining fabrics (Ordinary textile)	0.01	12	2.35N(240gf)	ф11.3	23.6kPa
	L1096-1999	Woven fabrics (Ordinary textile)	0.01				23.5kPa(240gf/cm²)
SSPG-16	L1018-1999	Knitted fabrics (Ordinary knit)		12	0.343N(35gf)	ф25.2	0.7kPa(7gf/cm²)
	L1086-2007	Fusible interlining fabrics (Ordinary knitting fabric)	0.01				0.7kPa
	L1096-1999	Woven fabrics (Crinose textile)					0.7kPa(7gf/cm²)
SSPG-17	K6505-1995	Man-made upper material of shoes		12	3.854±0.098N (393±10gf)		49.03±1.177kPa (500±12gf/cm²)
	K6550-1994	Leathers	0.01		3.85±0.1N (390±10gf)	ф10	
SSPG-18	K6250-2006	Rubber A method (35 IRHD or more)	0.01	13	0.431N(44±10gf)	ф5	(35 IRHD and over) 22±5kPa(2.24±0.51gf/m

 $<sup>^{\</sup>star}$  Product Weight = nealy 3.7 kg (Stand and Indicator etc. weight) + weight for Load

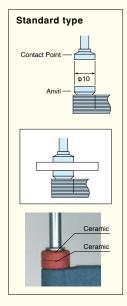
## **Thickness Gauge Special Product List**

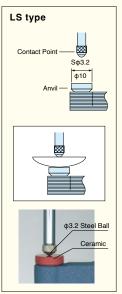
	Туре	Adaptation models	Graduation (mm)	Measuring Range(mm)	Contact Point (mm)	Anbil Form (mm)
LS type		SM-112LS	0.01	10	φ3.2 Ball	φ10 Flat
Contact point is	Contact Point	SM-528LS	0.01	20	φ3.2 Ball	φ10 Flat
spherical, the anvil	Sφ3.2	SM-114LS	0.01	10	φ3.2 Ball	φ10 Flat
s flat.	φ10	SM-124LS	0.01	20	φ3.2 Ball	φ10 Flat
	Anvil —	SM-130LS	0.01	50	φ3.2 Ball	φ10 Flat
		SMD-540S2-LS	0.01	12 12	φ3.2 Ball	φ10 Flat
		SMD-550S2-LS SM-112LW	0.01	10	ф3.2 Ball ф3.2 Ball	φ10 Flat φ3.2 Ball
_W type	Contact	SM-528LW	0.01	20	φ3.2 Ball	φ3.2 Ball
Contact point, anvil	Point Sp3.2	SM-114LW	0.01	10	φ3.2 Ball	φ3.2 Ball
vith spherical.		SM-124LW	0.01	20	φ3.2 Ball	φ3.2 Ball
	Sp3.2 Anvil	SM-130LW SM-1201LW	0.01	50 10	φ3.2 Ball φ3 Ball(Carbide)	φ3.2 Ball φ3 Ball(Carbide
		SMD-540S2-LW	0.001	12	φ3 Ball(Carbide)	φ3 Ball Carbide
		SMD-550S2-LW	0.01	12	φ3.2 Ball	φ3.2 Ball
3A type	Contact Point	SM-112-3A	0.01	10	φ5 Flat	φ5 Flat
Jpper and lower both φ5 flat.	φ5	SM-528-3A	0.01	20	φ5 Flat	φ5 Flat
	Anvil Anvil	SMD-540S2-3A	0.01	12	φ5 Flat	φ5 Flat
		SMD-550S2-3A	0.01	12	φ5 Flat	φ5 Flat
NE needle type		SM-112NE	0.01	10	φ2 Flat	φ2 Flat
Jpper and lower with needle type.	Contact	SM-528NE	0.01	20	φ2 Flat	φ2 Flat
with needle type.	Point page /	SM-114NE	0.01	10	φ2 Flat	φ2 Flat
	Anvil	SMD-540S2-NE	0.01	12	φ2 Flat	φ2 Flat
		SMD-550S2-NE	0.01	12	φ2 Flat	φ2 Flat
3L blade type		SM-112BL	0.01	7	t0.5/w4	t0.5/w4
Jpper and lower		SM-528BL	0.01	17	t0.5/w4	t0.5/w4
with blade type.	Contact	SM-114BL	0.01	7	t0.5/w4	t0.5/w4
	0.5 Anvil	SMD-540S2-BL	0.01	10	t0.5/w4	t0.5/w4
	ail ail	SMD-550S <sub>2</sub> -BL	0.01	10	t0.5/w4	t0.5/w4
KN blade type		SM-112KN	0.01	7	t0.5/w4/30°	t0.5/w4/30°
Jpper and lower vith blade type.		SM-528KN	0.01	17	t0.5/w4/30°	t0.5/w4/30°
• •	Contact	SM-114KN	0.01	7	t0.5/w4/30°	t0.5/w4/30°
	30° Anvil 10°	SMD-540S2-KN	0.01	10	t0.5/w4/30°	t0.5/w4/30°
	N N	SMD-550S2-KN	0.01	10	t0.5/w4/30°	t0.5/w4/30°
D flat disk type		SM-112LD	0.01	10	ф30	ф30
Jpper and lower vith a flat disk type. (	Contract	SM-528LD	0.01	20	ф30	ф30
,	Point	SM-114LD	0.01	10	ф30	ф30
<b></b>	Anvil	SMD-540S2-LD	0.01	12	ф30	ф30
		SMD-550S2-LD	0.01	12	ф30	ф30

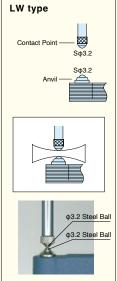
<sup>•</sup>SM is Analog Type, SMD is Digital type.

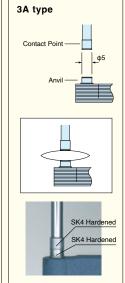
#### **Parts & Accessories**

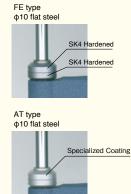
#### Contact Point, Anvil of Symbol and Shapes







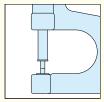




Anvil impossible replaces because of the adhesion.

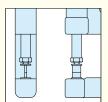
#### Special order product of Dial Thickness Gauge / Digital Thickness Gauge

- 1. Instruct dimension and shape of anvil and contact point by referring to the figure in the right and P77.
- 2. Instruct necessary measuring range.
- 3. In case that there is direction like blade type, instruct "parallel" or "right angle" based on graduation face as front face standard.
- 4. In case of requesting shape of anvil and contact point rather than figure in the right or change of measuring force, please contact our nearest branch for you.



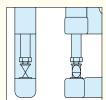
NE (needle) type

This is top and bottom needle type(cylinder). Instruct diameter



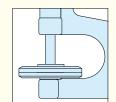
BL (blade) type

This is top and bottom blade type(blade).Instruct width and thickness.



KN (knife edge) type

This is top and bottom knife edge type. Instruct width and angle.



LD (large diameter flat) type

This is top and bottom disc type(cylinder).
Instruct diameter.